

IN THE SPECIFICATION:

Please amend the specification as follows:

Page 1, line 4, delete "Technical Field".

line 8, after "outlets" insert --in a--;

lines 8-9, change "with accuracy" to --accurate manner--;

line 9, delete "manufacture said" and delete "with"; before "goods"

insert -is flexible in manufacturing the--; delete "with flexibility".

lines 11-12, delete "ordering system by which orders for raw materials".

line 17, change "said" to --the--.

line 19, delete "Prior Art".

line 20, delete "Production systems for goods sold over retail counters".

line 21, before "the" insert --which is sold over retail counters,--.

line 22, change "quantity" to --quantity--.

line 23, change "a" to --an initial--; delete "initially".

Page 2, line 11, change ". Then" to --soon, then--.

line 15, change ". Then" to --soon, then--.

line 19, delete "so far"; delete "into".

Page 3, line 1, change "prognosticate" to --predict--; delete "the", first occurrence.

line 2, delete "the", first occurrence.

Page 5, line 8, change "and" to --then--.

Page 7, line 15, delete "The production system for retail goods".

Page 8, line 2, delete "the following constitution. Thus, this".

line 3, delete "system comprises".

line 13, change "said" to --the--.

line 14, change "said" to --the--.

line 17, change "said" to --the--.

line 20, change "said" to --the--.

line 23, delete "just".

Page 9, line 12, delete "so"; change "said" to --the--.

line 14 change "said" to --the--.

line 21, change "said" to --the--.

Page 10, line 6, change "said" to --the--.

Page 11, line 3, insert --an-- after "producing".

line 5, delete "such".

line 7, delete "has the".

line 8, delete "following constitution. This system, which".

line 17, change "said" to --the--.

line 19, change "said" to --the--.

line 20, change "said" to --the--.

Page 12, line 16, insert --which is-- after "system"

Page 13, line 14, after "in" insert --just--; after "quantities" delete "just".

line 15, change "said" to --the--.

line 20, change "said" to --the--.

Page 14, line 5, change "processings" to --processing--.

line 7, delete "has the".

line 8, delete "following constitution. This system, which".

line 23, change "said" to --the--.

Page 15, line 2, change "said" to --the--.

line 3, change "said" to --the--.

Page 16, line 16, change "4(a)" to --4A--; change "(e)" to --4E--.

line 19, change "5(a)" to --5A--; change "(b)" to --5B--.

Page 17, line 4, change "10(a)" to --10A--; change "(d)" to --10D--.

Page 18, line 8, change "Fig. 26 is a flow chart" to --Figs. 26(a) and (b)
are flow charts--.

Page 19, line 3, after "through" insert --46 and--.

after line 3, insert the following line --Fig. 47 is a flowchart showing
processing for setting assured sales quantity--.

line 5, change "Fig. 49 is an explanatory diagram" to --Figs. 49(a)-(d)
are explanatory diagrams--.

line 23, delete "A production system for retail goods".

Page 20, line 10, change "said" to --the--.

line 12, change "memorizes" to --stores in memory--.

line 18, change "sampled" to --sample--.

Page 21, line 2, change "said" to --the--.

line 3, change "said" to --the--.

Page 22, line 2, change "sundry" to --sundries--; change "cosmetic" to --cosmetics--.

line 2, change "4(a)" to --4A--; change "(e)" to --4E--.

line 7, change "4(a)" to --4A--.

line 9, change "Fig." to --Figs.--; line 3, change "4(b)" to --4B--;
change "(e)" to --4E--.

Page 24, line 14, change "Fig." to --Figs.--, change "4(b)" to --4B--; change
"(e)" --4E--.

Page 25, line 3, change "Fig." to --Figs.--; change "(a)" to --A--; change "(b)"
to --5B--.

line 4, change "(a)" to --A--.

line 10, change "(b)" to --B--; change "said" to --the--.

line 13, change "said" to --the--.

line 16, change "said" to --the--.

Page 26, line 3, change "Transfer ring" to --Transferring--.

line 9, change "5(a)" to --5A--.

Page 28, line 2, change "said" to --the--.

line 4, delete "a".

line 11, change "said" to --the--.

line 13, after "in" insert --the--.

line 18, after "of" insert --the--.

Page 29, line 1, change "said" to --the--.

line 6, change "with what is stated" to --as described--.

line 15, change "10(a)" to --10A--.

line 16, change "(d)" to --10D--.

line 17, change "place" to --places--.

line 21, change "10(a)" to --10A--.

line 22, change "same figure (b)" to --Fig. 10B--.

line 24, change "the same figure (c)" to --Fig. 10C--.

line 25, delete "the same".

Page 30, line 1, change "figure (d)" to --Fig. 10D--; change "said" to --the--.

line 18, change "said" to --the--.

Page 31, line 5, change "said" to --the--.

line 6, change "find" to --determine--.

Page 32, line 25, after "hardware" insert --component--.

Page 33, line 1, change "said" to --the--.

line 6, change "said" to --the--.

line 15, change "said" to --the--.

Page 34, line 24, change "(lotion) is" to --(lotions) are--.

Page 35. between lines 8 and 9, insert:

--Fig. 58 shows another example of the production means 4 which is used for producing other products. The reference characters B_1 to B_6 denote drive units and B_7 denotes a control routine. Containers are filled at B_1 and are processed at B_2 and further packaged at B_3 . An exterior of the packaged product is treated at B_4 and B_5 and then put into a final larger package at B_6 . Products are processed in drive units B_1 to B_6 and the drive units B_1 to B_6 are controlled by the control routine B_7 as in Fig. 57.--

37

Page 36, line 1, after "all" insert --of--; change "procedure" to --procedures--.

line 22, change "has" to --have--.

line 5, change "said" to --the--.

line 10, after "in" insert --the--.

line 20, delete "for".

37
Page 38, line 25, change "said" to --the--.

Page 38, line 6, change "said" to --the--.

line 14, change "said" to --the--

line 19, change "said" to --the--.

Page 39, line 4, change "said" to --the--.

line 19, change "said" to --the--.

Page 40, line 9, change "said" to --the--.

Page 41, line 9, change "said" to --the--.

Page 42, line 10, change "said" to --the--.

line 25, change "said" to --the--.

Page 47, line 16, change "level on a suitable" to --level at a suitable--.

Page 51, line 1, change "said" to --the--.

line 13, change "said" to --the--.

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52
Page 53, line 10, change "said" to --the--.

line 18, change "said" to --the--.

Page 54, line 4, change "said" to --the--.

Page 55, line 14, change "inputted" to --input--.

line 19, change "incomming" to --incoming--.

Page 56, line 13, change "for" to --of--.

Page 57, line 4, change "found" to --determined--.

Page 58, line 5, change "said" to --the--.

Page 61, line 2, change "said" to --the--.

line 11. change "said" to --the--.

line 17, change "said" to --the--.

Page 64, line 20, change "said" to --the--.

Page 65, line 14, change "said" to --the--.